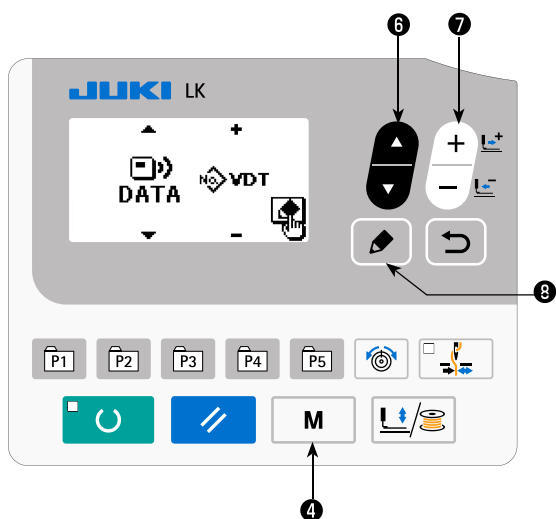




## (2) How to use the communication function


This sewing machine is capable of inputting/outputting data by means of an USB thumb drive.




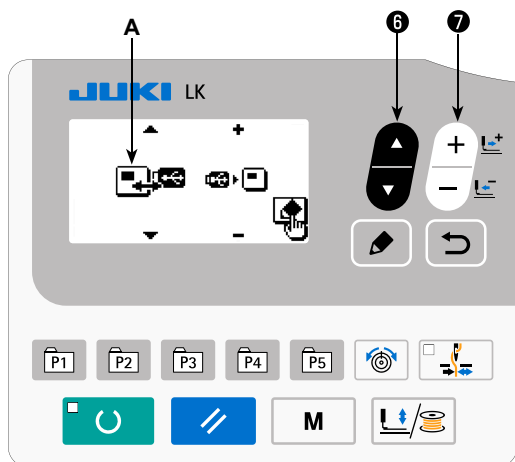
### 1) Entering the communication mode.

Press MODE key **M** ④ to display the mode screen. Put the pattern copy in the selected state with ITEM SELECT key  ⑥. Then, press EDIT key  ⑧.


### 2) Selecting the type of communication.


Press DATA CHANGE key  ⑦ to select the type of communication.


Name of data		Extension	Description of data
Vector form data		VD00 XXX .VDT (XXX:001 to 999)	Data on needle entry points created with the PM-1. The data form is commonly used among JUKI sewing machine.(User pattern)




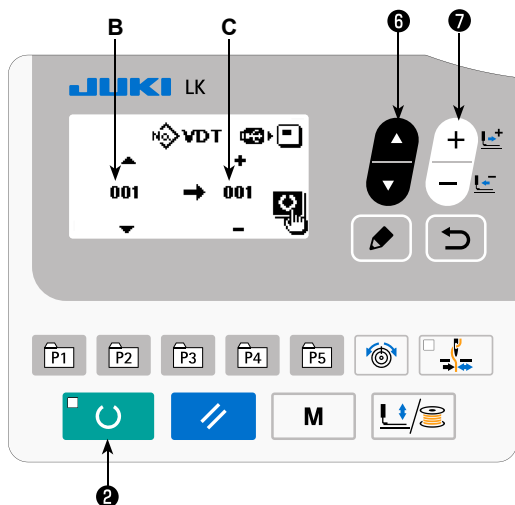
### 3) Selecting the communication direction

Press ITEM SELECT key  ⑥ to display pictograph **A** which shows the communication direction selection.

Press DATA CHANGE key  ⑦ to select the communication direction.



 : Data shown on the operation panel is written on the USB thumb drive.

 : Data stored on the USB thumb drive is read into the operation panel.



### 4) Selecting the number.

Press ITEM SELECT key  ⑥ to select file No. **B** to be read.

Press DATA CHANGE key  ⑦ to select file No. **C** to be written. Press set READY key  ② to write the data in file No. **C**.