

Standard Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	79C12-447	Plow Plate	1
2	333-81-3	Screw, Button Head #4-40 x 3/16	2
3	-	-	
4	300C12-2	Screw, Round Head #8-32 x 1/4	2
5	25C5-72	Guard, Sharpener	1
6	17C1-5	Pin, Dowel	2
7	12C15-103	Washer, Flat	1
8	25C4-187	Guard, Knife, Side	1
9	20C12-180	Screw, Guard	2
10	13C2-20	Knob, Thumb Screw	2
11	68C2-18	Guard, Press Foot	1
12	20C12-181	Screw, One-Way, Right Hand #10-24 x 1/2	1
13	12C15-14	Washer, Flat	1
14	20C5-2	Thumb Screw	1
15	4C1-81	Nut, Lock, Knife	1
16	*	5" Knife	1
17	216C1-2	Seal, Thread	1

ITEM	PART NO.	DESCRIPTION	QTY.
18	4C1-114	Nut, Lock, Knife Gear	1
19	20C4-29	Screw, Lock, Knife Bearing	1
20	90C6-9	Bearing, Ball	1
21	675C1-11	Gear Set	1
22	12C9-8	Shim	1
23	511C1-132	Standard	1
24	53C4-65	Cover, Gear	1
25	260C3-2	Fitting, Grease	1
26	300C12-7	Screw, Round Head #8-32 x 5/8	2
27	725C1-3A	Base Plate Assembly	1
28	79C5-267	Plate, Throat	1
	79C5-269	Plate, Throat, Mirror Image	
29	46C3-48	Clamp, Throat Plate	1
30	308C10-3	Screw, Socket Head #6-32 x 3/8	2
31	308C24-1	Screw, Socket Head 3/8-24 x 1/2	1
32	814C2-2	Shear Throat Plate Assembly	1
33	79C5-268	Plate, Throat, Shear	1
34	726C1-30	Plate, Shear, With Blank	1
35	305C8-7	Screw, #4-40 x 3/16	1
36	55C4-160	Spacer	1
37	68C2-19	Guard, Mirror Image Only	1
38	20C12-177	Screw	2

* - See Chart

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

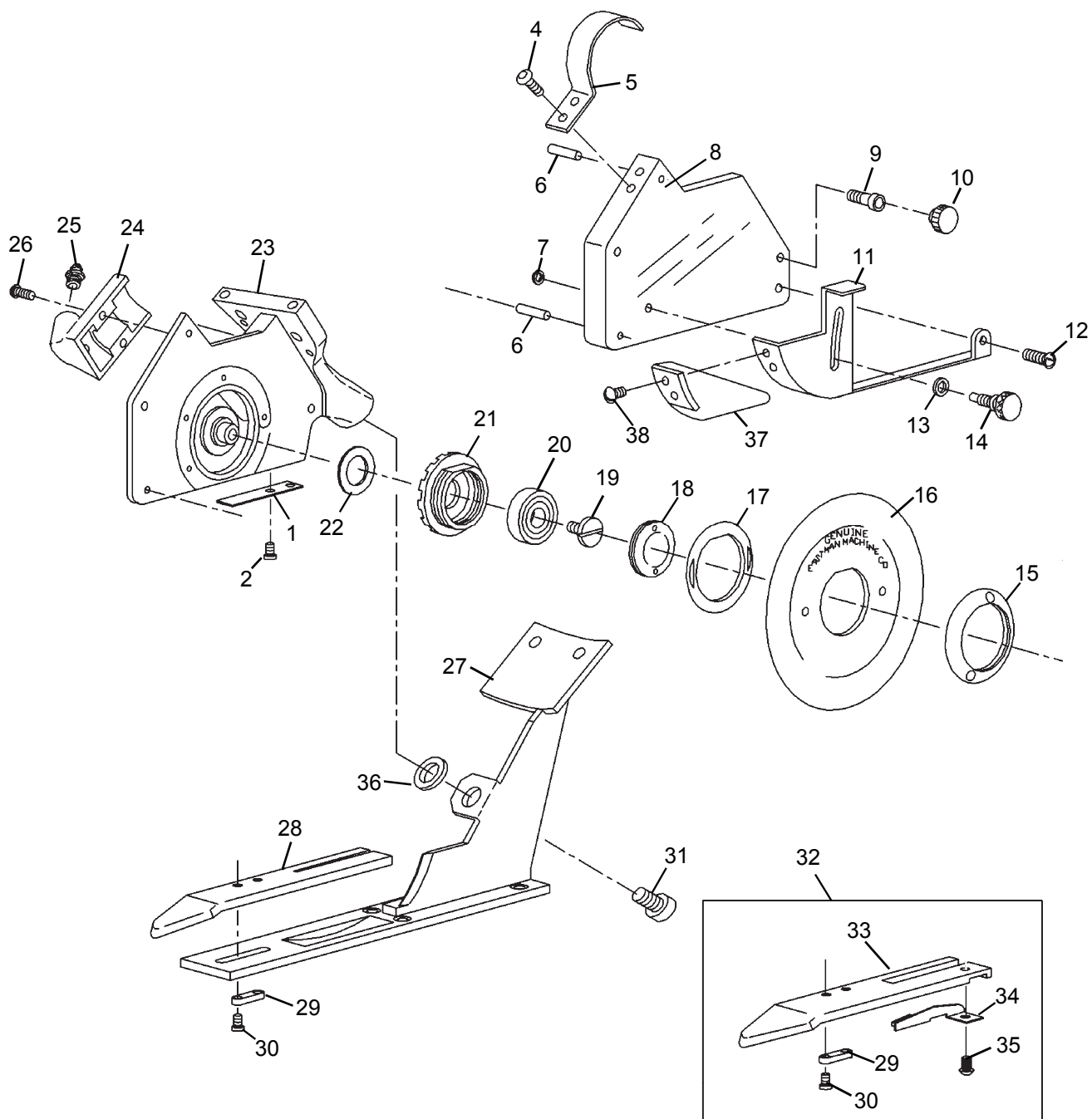
**For best results use only
GENUINE
EASTMAN Knives**

The guarantee covering your Blue Jay Cutter
is not valid if knives other than those
manufactured by Eastman are used.

**5" DIAMETER
ROUND KNIFE SELECTION CHART**

80C1-101	Carbon Steel
80C1-101G	Carbon Steel, Grooved
80C1-101HS	High Speed Steel
80C1-101HSG	High Speed Steel, Grooved

Teflon coated knives available.
Order by adding "T" to end of knife part number



SHEAR THROAT PLATE ASSEMBLY